Steel Pipe

ERW · Hot-dip galvanised · Seamless · SHS / RHS · ASTM · API 5L · EN 10219

PRODUCT TYPES

ERW / HFW	ASTM A53 Gr.A/B, ASTM A500 Gr.A–C, EN 10219, EN 10255
Galvanised	ASTM A53 Gr.A/B hot-dip galvanised, EN 10240 coating, JIS G3444
Seamless	ASTM A106 Gr.B/C, ASTM A53, API 5L PSL1/PSL2, EN 10216-1 / -2
Square & rectangular	EN 10219 S235JRH–S355J2H, ASTM A500 Gr.B/C, JIS G3466
SSAW	API 5L, EN 10217-1, larger diameter transmission service

SIZE RANGE

Seamless	1/2" – 24" (21.3 – 610 mm), wall to schedule or specified
ERW	1/2" – 20" (21.3 – 508 mm)
SHS / RHS	20×20×1.5 to 400×400×16 mm; rectangular to 400×200 mm
Length	5.8 m, 6 m, 11.8 m, 12 m, or cut to order

ENDS, COATING & TESTING

Ends	Plain, bevelled, threaded and coupled, grooved, or with caps
Galvanising	Hot-dip to ISO 1461 / ASTM A123, coating mass confirmed per standard (typically 200 – 500 g/m² depending on class)
Testing	Hydrostatic or non-destructive test, eddy current, flattening, bend; UT/RT on request
Marking	Size, grade, heat number and standard stencilled per bundle

PACKING & DOCUMENTS

Packing	Hexagonal or square bundle, steel strapping, plastic end caps, waterproof wrap for sea freight
Documents	Mill test certificate EN 10204 3.1, API monogram where applicable, certificate of origin
Typical use	Water and gas lines, fire fighting, structure, scaffolding, piling, mechanical service

> Standard-derived selection ranges only. The binding specification is the written quotation plus the mill test certificate, at the standard edition in force on order date.